



COMMERCIAL/INDUSTRIAL INFORMATION BULLETIN

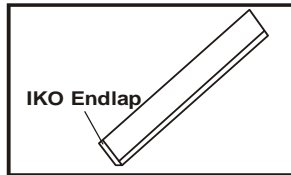
NOVEMBER 1999

No. C- 29

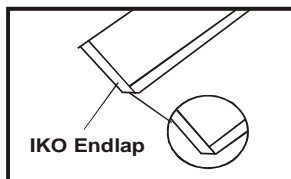
REV. – NOVEMBER 2005

ONE-PERSON MODIFIED ROLL ROOFING INSTALLATION

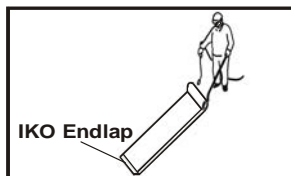
1. Remove wrapping tapes from the first roll of membrane, unroll, align. Allow membrane to relax before proceeding. Time will vary depending on weather conditions.



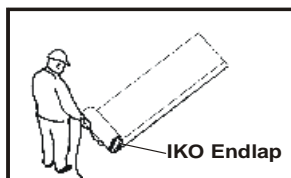
2. Remove 45° angle cut. IKO membrane rolls have this 45° angle cut already done for you.



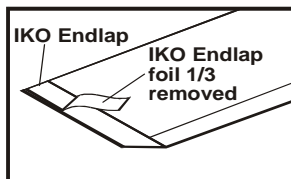
3. Roll back one end of the membrane halfway and align. Then, torch the roll back into place.



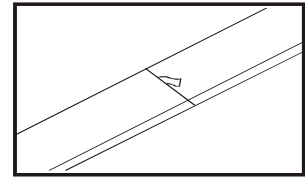
4. Roll up the other half of membrane and torch it into place. Do not remove the IKO Endlap foil.



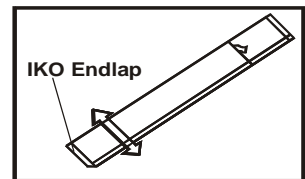
5. Fold back 1/3 of the IKO Endlap foil of the installed membrane.



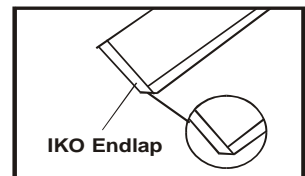
6. Dry tack the film backing of the second roll to the exposed tacky surface of the IKO Endlap on the first roll. This will allow the second roll to be aligned with the first roll when the second roll is unrolled.



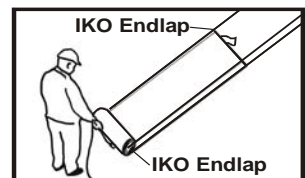
7. Unroll second roll and align. Allow membrane to relax before proceeding.



8. Remove 45° angle cut.



9. Roll back the end of the membrane that is not adhered halfway, and then torch it back into place.



10. Next, separate partially adhered second roll from first roll. Now completely remove IKO Endlap foil. Roll back membrane halfway and then torch it back into place.



11. Repeat steps 5 –10 for remaining rolls.

For additional information on any of IKO's products or application requirements, visit us on the web at www.iko.com (North America), or contact us in Canada/United States at 1-800-361-5836 (press "1" for English and then "2" for our Technical Support Department).

