

# IKO Millennium™ PG-1 Pump Grade Two-Part

ROOFING ADHESIVE

STOCK#: 5 gal boxes - 1AD0002 (Part 1),

1AD0003 (Part 2)

15 gal drums - 1AD0006 (Part 1),

1AD0007 (Part 2)

50 gal drums - 1AD0004 (Part 1),

1AD0005 (Part 2)

BOXES/SETS PER PALLET:

1AD0002, 1AD0003 = 36 boxes (18 each)

1AD0006, 1AD0007 = 4 sets (4 each)

1AD0004, 1AD0005 = 2 sets (2 each)

PALLET SIZE: 132 cm x 102 cm

(52 in x 40 in)

SIZE: 18.9 L (5 gal), 56.7 L (15 gal),

189 L (50 gal)

COLOUR: Off white - light amber

PRODUCT APPLICATION

TEMPERATURE: >-4°C (25°F)

SHELF LIFE: 18 months from date

of manufacture

Note: All reported values are nominal.



**IKO**® **COMMERCIAL**



IKO Millennium PG-1 Pump Grade Two-Part Roofing Insulation Adhesive is a quick and easy solvent-free adhesive designed to set in minutes. Let Millennium Adhesive go to work for your next commercial roofing project.

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### Fast Setting

IKO Millennium PG-1 Pump Grade Adhesive Two-Part is a two part highly elastomeric, low rise foamable urethane adhesive that contains no solvents and sets in minutes.

### Easy Application

The applicator process eliminates errors due to poor mixing. Application is quick and easy, resulting in significant labor savings. **Do not apply this product when ambient temperatures are below -4°C (25°F).**

### All Purpose

IKO Millennium PG-1 Pump Grade Adhesive Two-Part is designed for bonding approved board stock products.

### Conveniently Packaged

IKO Millennium PG-1 Pump Grade Adhesive Two-Part Roofing Insulation Adhesive is packaged in two parts that are mixed together at the job site and dispensed through an approved low pressure pump cart, providing a quality, consistent application each time. The product is available in 5 gallon boxes, 15 gallon drums and 50 gallon drums.

- QUICK AND EASY
- SOLVENT FREE

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ROOFING ADHESIVE



# COMMERCIAL



*Millennium Adhesive is not approved for use with wood fibreboard products. Please contact IKO Technical Services for more information.*

*Please contact your IKO Technical Representative for specific slope requirements.*

CHARACTERISTICS	UNITS	NOMINAL VALUE
Volatile Organic Compounds (VOC):	g/L	<5
Product Application Temperature:	°C (°F)	>-4 (25)
Product Storage Temperature: (24 hours prior to use)	°C (°F)	22 (70)**
Coverage (Based on 18.9 L (5 gal) of each component)*:	m <sup>2</sup> (ft <sup>2</sup> )	232 - 279 (2,500 - 3,000)
Coverage (Based on 56.7 L (15 gal) of each component)*:	m <sup>2</sup> (ft <sup>2</sup> )	697 - 836 (7,500 - 9,000)
Coverage (Based on 189 L (50 gal) of each component)*:	m <sup>2</sup> (ft <sup>2</sup> )	2,323 - 2,787 (25,000 - 30,000)

\* Coverage estimates indicate total square feet of insulation attachment. Rates are based on an application pattern of ribbon spacing, 30 cm (12") apart to achieve proper coverage.

\*\* Do not store in direct sunlight or temperature higher than 32°C (90°F). Keep from freezing.

Do not apply to wet or damp surfaces. All working surfaces should be clean, dry, and free of dirt, dust, debris, oils, loose and/or imbedded gravel, un-adhered coatings, deteriorated membranes or other contaminants that may result in a surface that is not sound or is uneven.

Not recommended for use with insulation boards larger than 12 m x 1.2 m (4' x 4').

Do not use warped or curled insulation boards. All insulation boards must lay flat upon the roof surface.

As adhesive is applied, allow to begin rising, then place insulation boards into the adhesive. Prior to installing insulation do not allow adhesive to skin over.

NOTE: A 1.3 cm - 1.9 cm (1/2" - 3/4") wide uncured adhesive bead will produce a 5.1 cm - 2.5 cm (2" - 3") bead above the substrate. Coverage rates may vary when using over irregular surfaces and will vary depending on roughness.

For applications other than new construction, consult with your IKO Technical Services Representative.

For material safety information data see - MSDS #1167

The information on this product information sheet is based upon data considered to be true and accurate, based on laboratory tests and production measurements, and is offered solely for the user's consideration, investigation and verification. Nothing contained herein is representative of a warranty or guarantee for which the manufacturer can be held legally responsible. The manufacturer does not assume any responsibility for any misrepresentation or assumptions the reader may formulate.