

# IKO Millennium™ Adhesive

ROOFING ADHESIVE



# IKO® COMMERCIAL



STOCK# **1AD0001**

QUANTITY PER CASE: **4**

CASES PER PALLET: **48**

PALLET SIZE: **111 cm x 107 cm**

**(44 in x 42 in)**

SIZE: **1.5 L (0.4 gal) Cartridge**

COLOUR: **Off white – light amber**

Note: All reported values are nominal.

IKO Millennium Adhesive is a quick and easy no-solvent adhesive designed set in minutes. Let Millennium Adhesive go to work for your next commercial roofing project.

- QUICK AND EASY
- SOLVENT FREE

## IKO Millennium™ Adhesive

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### All Purpose

IKO Millennium Adhesive is designed for bonding approved roof insulations and roof board products to a building's structural roof deck, and other insulation boards. It can also be used to bond smooth or properly prepared existing roof surfaces to coverboards in a re-roof application.

### Fast Setting

IKO Millennium Adhesive is a highly elastomeric, 2-part low rise foam urethane adhesive that contains no solvents and sets in minutes.

### Saves Time and Money

Millennium Adhesive offers a quick and easy one-step applicator process, reducing errors due to poor mixing and providing significant labor savings. Millennium Adhesive also eliminates the need for mechanical fasteners.

### Conveniently Packaged

IKO Millennium Adhesive is packed in four 1.5 liter cartridges per case.

**IKO Millennium™**  
**Adhesive**  
 ROOFING ADHESIVE



**COMMERCIAL**



**Recommended Application:**

*Do not apply to wet or damp surfaces.*

*Not recommended for use with insulation boards larger than 1.2 m x 1.2 m (4 ft x 4 ft).*

*Do not use warped or curled insulation boards. All insulation boards must lay flat upon the roof surface.*

*Place insulation panels over **IKO Millennium Adhesive** immediately after application. Do not allow IKO Millennium Adhesive to skin over.*

*Millennium Adhesive is not approved for use with wood fibreboard products. Please contact IKO Technical Services for more information.*

*For applications other than new construction, consult with your IKO Technical Services Representative.*

*For material safety information data see – MSDS #1148.*

*Please contact your IKO Technical Representative for specific slope requirements.*

CHARACTERISTICS	UNITS	NOMINAL VALUE
Volatile Organic Compounds (VOC)	g/L	<5
Temperature of Product at Application	°C (°F)	18 to 29 (65 to 85) <sup>2</sup>
Coverage (per case) <sup>1</sup>	m <sup>2</sup> (ft <sup>2</sup> )	55 (600)

<sup>1</sup>Coverage estimates indicate total square feet of insulation attachment per case. Rates are based on an application pattern of 4 ribbons, 1.27 cm to 1.9 cm (½" to ¾") wide, 30 cm (12") o. c. per 1.2 m x 1.2 m (4' x 4') insulation board.  
<sup>2</sup>Refers to the material temperature and storage of the product for 24 hours prior to use. Do not store in direct sunlight or temperature higher than 32 °C (90 °F)

The information on this product information sheet is based upon data considered to be true and accurate, based on laboratory tests and production measurements, and is offered solely for the user's consideration, investigation and verification. Nothing contained herein is representative of a warranty or guarantee for which the manufacturer can be held legally responsible. The manufacturer does not assume any responsibility for any misrepresentation or assumptions the reader may formulate.

