Project Profile

IKO Manufacturing Facility

IKO.COM/COMM

KANKAKEE, ILLINOIS



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The Project

IKO is a pioneer and leader in the global roofing industry. In business since 1951, the company has worldwide facilities manufacturing both residential and commercial roofing products. The Kankakee, Illinois, facility produces Dynasty®, Nordic[™] and Cambridge[®] shingles; Hip & Ridge™ cap shingles; and Ice & Water roofing ice dam underlayment and markets residential products under the IKO brand. The re-roof and recover area is approximately 140,000 square feet (13,006 square meters).

The Challenge

Logistics were critical to the success of the job installation. The timing was essential to minimize any potential interruptions to production in the facility. IKO desired a state-of-the-art re-roof to maximize energy savings while coping with deck replacement challenges. It was imperative for the new system to be ready to receive solar panels by July 2023.

The roofing contractor, O'Hara's Son Roofing (OSR), a family-owned company based in Chicago, Illinois, was selected to meet this challenge. In 2022, Roofing Contractor magazine recognized OSR as one of the top 25 contractors of distinction of the nation's top 100.

The Solution

IKO Innovi[™] TPO was specified for its outstanding reflectivity, membrane durability and flexibility. The product has a wide weld window, which is critical to the staging and application of materials in various weather conditions. Insulation was also important for the roof system's long-term performance. Further, the system was engineered to provide enhanced energy efficiency as the plan called for the addition of solar panels^{*}.

*All installations of solar panels must be pre-approved by IKO technical representatives to meet warranty qualifications.

IKO PREMIUM SINGLE-PLY TPO ROOFING SYSTEM

- IKO Innovi 60-mil TPO membrane mechanically attached.
- IKOTherm[™] polyiso insulation.
- IKOTherm CoverShield™ polyiso insulation HD cover board.

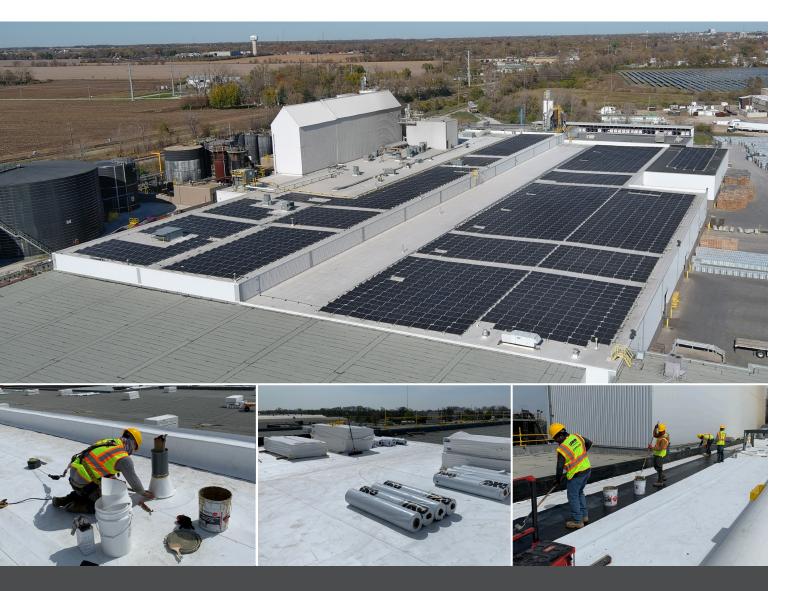
COMMERCIAL WARRANTY ISSUED

IKO 15-year Diamond Shield Limited Warranty.





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BUILDING OWNER IKO Industries, Inc.

PROJECT START AND COMPLETION DATES June 2023-September 2023 **PROJECT SECTOR** Manufacturing

ROOFING CONTRACTOR O'Hara's Son Roofing



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Find out more about our roofing, waterproofing and insulation products now by talking to an IKO sales representative or your professional contractor, or by contacting us directly at: **Canada 1-855-IKO-ROOF** (1-855-456-7663), United States 1-888-IKO-ROOF (1-888-456-7663), or visit our website at: IKO.COM/COMM.

The information contained in the brochure is for general information only and is dispensed in order to aid the design professional. In the case of a discrepancy between the recommendations made in this document and the advice of a design professional, the advice of the design professional should be followed.

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