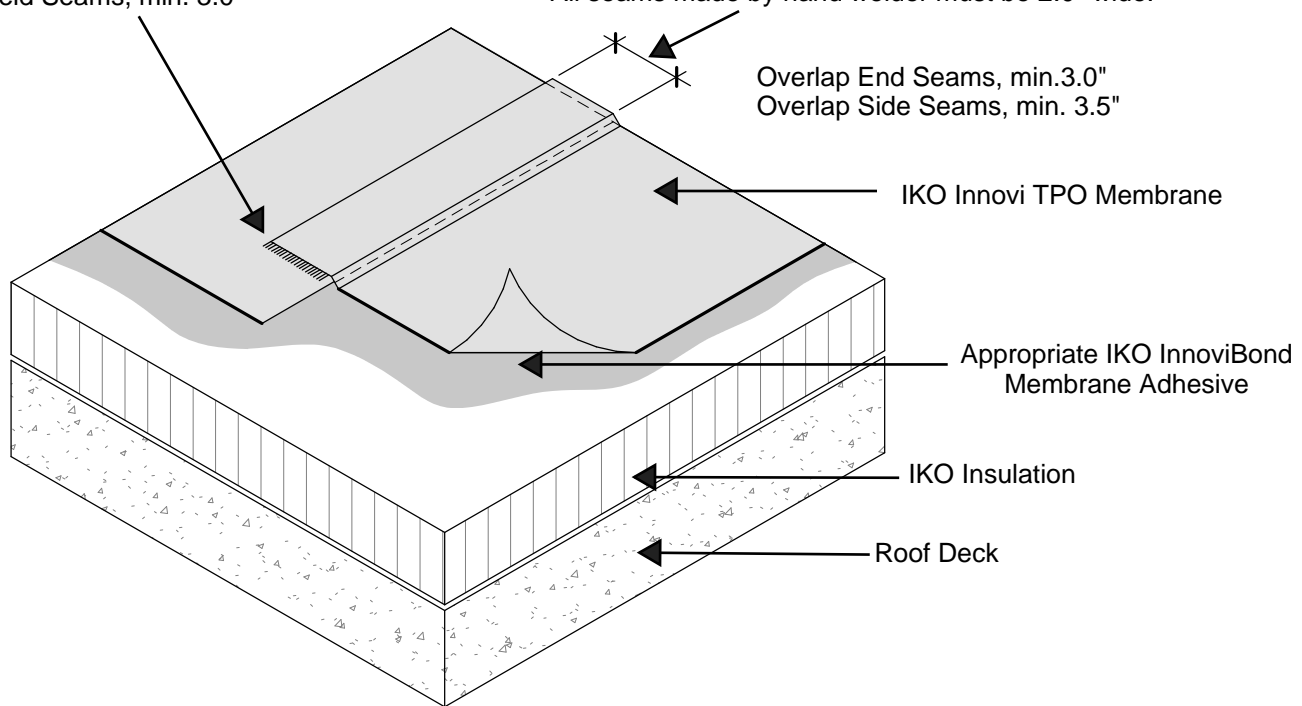


Seam Overlap Requirements:
Field Seams, min. 3.0"

Hot Air Weld Requirements:

All seams made by robotic welder must be min. 1.5" wide.
All seams made by hand welder must be 2.0" wide.



Apply InnoviSeal TPO Edge Sealant at all cut or exposed membrane edges

**HOT AIR WELDED SEAMS -
ADHERED SYSTEMS**

SM-1

Hot Air Welded Seams:

Min. 2.0": Field Seams and any other welds by robotic welder
Min. 1.5": Hand welder and detail seams

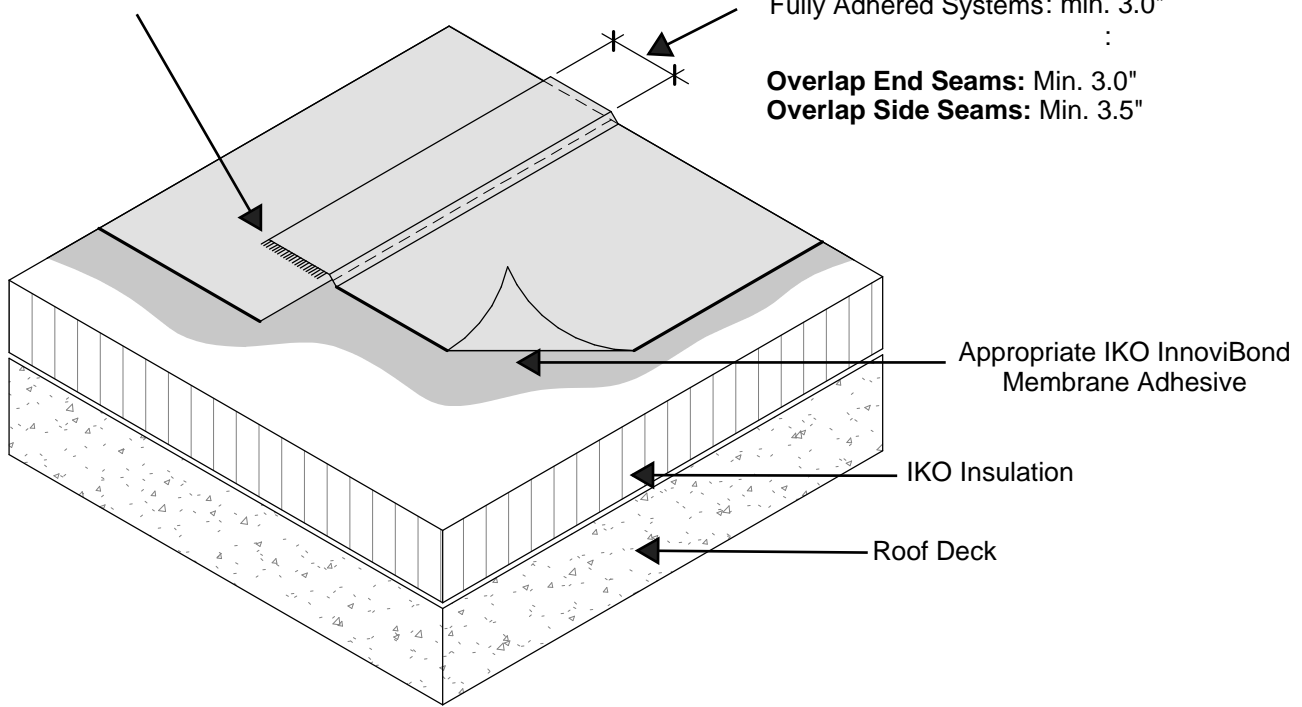
Overlap Field Seams:

Fully Adhered Systems: min. 3.0"

:

Overlap End Seams: Min. 3.0"

Overlap Side Seams: Min. 3.5"



Apply InnoviSeal TPO Edge Sealant at all cut or exposed membrane edges

**HOT AIR WELDED SEAMS -
ADHERED SYSTEMS**

SM-1