

Hot Air Weld Requirements:

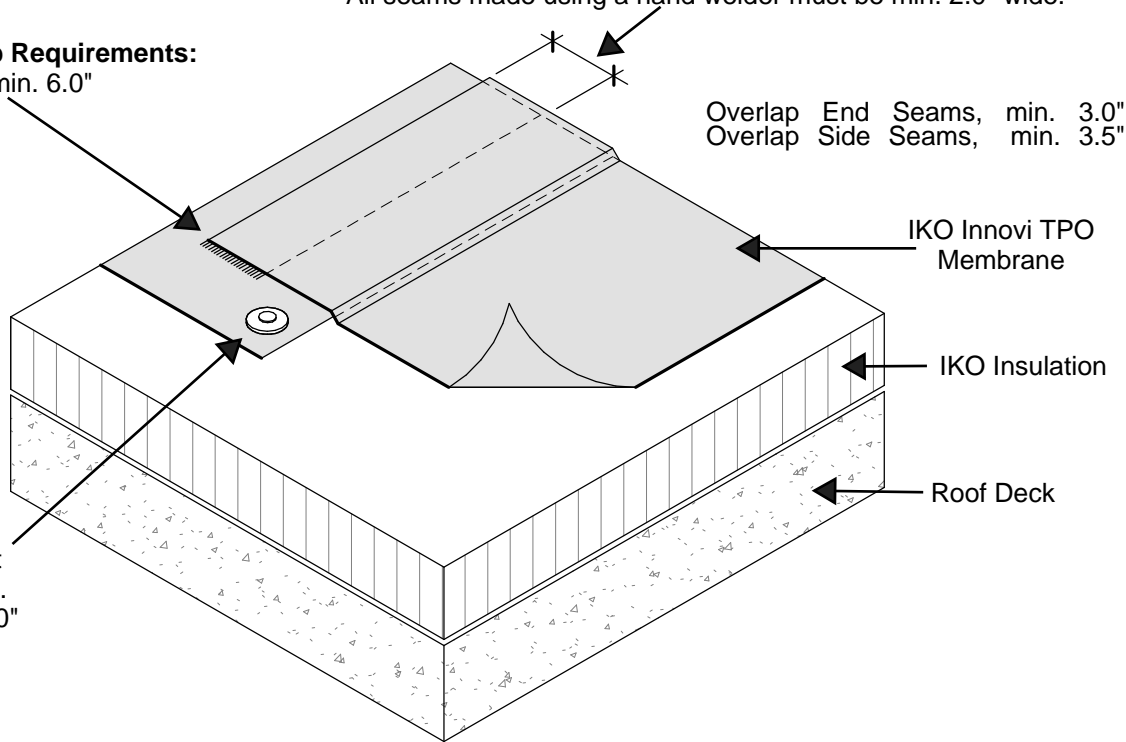
All seams made using a robotic welder must be min. 1.5" wide.
All seams made using a hand welder must be min. 2.0" wide.

Seam Overlap Requirements:

Field Seams, min. 6.0"

Overlap End Seams, min. 3.0"
Overlap Side Seams, min. 3.5"

Appropriate InnoviFast
fastener and plate, min.
12.0" o.c., positioned 2.0"
from membrane edge.



Apply InnoviSeal TPO Edge Sealant at all cut or exposed membrane edges

**HOT AIR WELDED SEAMS
- MECHANICALLY ATTACHED SYSTEMS**

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