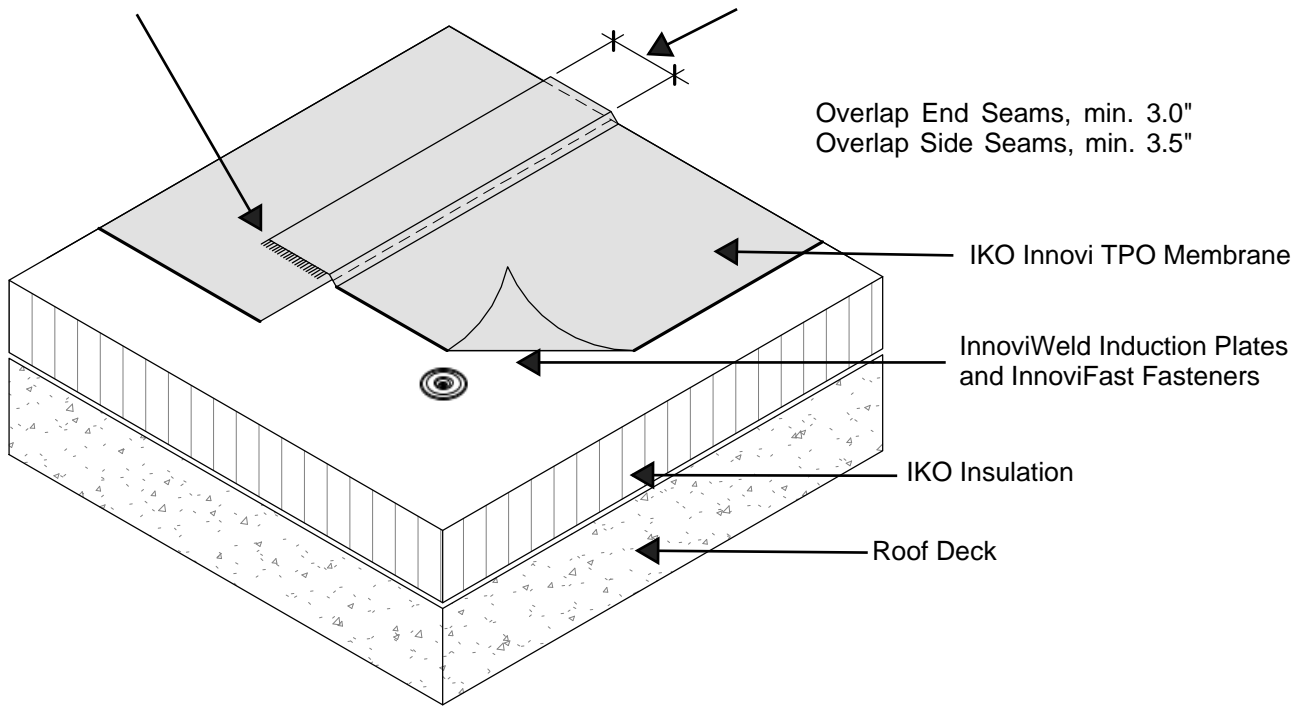


Seam Overlap Requirements:
Field Seams, min. 3.0"

Hot Air Weld Requirements:

All seams made by robotic welder must be min. 1.5" wide.
All seams made by hand welder must be 2.0" wide.



Apply InnoviSeal TPO Edge Sealant at all cut or exposed membrane edges

**HOT AIR WELDED SEAMS -
INDUCTION WELD SYSTEMS**

SM-3