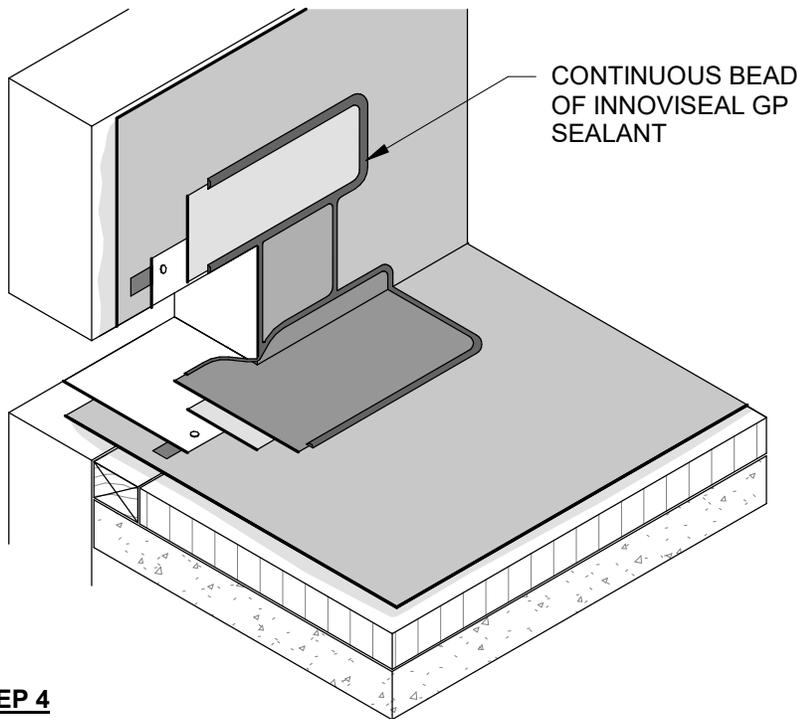


**STEP 3**



**STEP 4**

**NOTES:**

1. REFER TO IKO.COM/COMM FOR THE MOST UP TO DATE INSTALLATION INFORMATION.
2. ANY CARPENTRY OR METAL WORK SHOULD BE DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH LOCAL CODE REQUIREMENTS AND/OR PROJECT SPECIFICATIONS. THESE COMPONENTS SHOULD BE REVIEWED AND APPROVED BY A LICENSED DESIGN PROFESSIONAL. IKO ASSUMES NO RESPONSIBILITY FOR THE INSTALLATION OF THE ASSOCIATED COMPONENTS OR DAMAGE TO THE ROOF SYSTEM DUE TO FAULTY INSTALLATION.
3. STEP #3 – CENTER STRIP OF 10" IKO INNOVIFLASH COVER TAPE FLASHING OVER 6" IKO INNOVIFLASH COVER TAPE AT THE BASE OF SCUPPER AS SHOWN.
4. STEP #4 – APPLY IKO INNOVISEAL GENERAL PURPOSE SEALANT TO PERIMETER OF IKO INNOVIFLASH COVER TAPE.
5. SCUPPER MUST BE A WELDED METAL SLEEVE ROUND ALL SHEET METAL FLANGE CORNERS.
6. WOOD NAILER MUST BE INSTALLED TO MEET APPLICABLE BUILDING CODES.
7. FLANGE OF METAL MUST BE FULLY SUPPORTED BY WOOD AND TERMINATED AT ½" (13 MM) FROM EDGE OF WOOD.
8. REFER TO EXISTING ROOFING MANUFACTURERS' SPECIFICATIONS FOR SURFACE PREPARATION PROCEDURES.
9. IKO INNOVIPRIME TPO PRIMER MUST BE USED TO PREPARE THE MEMBRANE PRIOR TO APPLYING IKO INNOVIFLASH COVER TAPE.

Title: THRU-WALL SCUPPER (WELDED SLEEVE)  
INSTALLATION STEP 3 & 4

Detail Number: T-S-1B

Issue Date: 8/01/2025

Maximum Warranty Term: 20-Years

Not to Scale