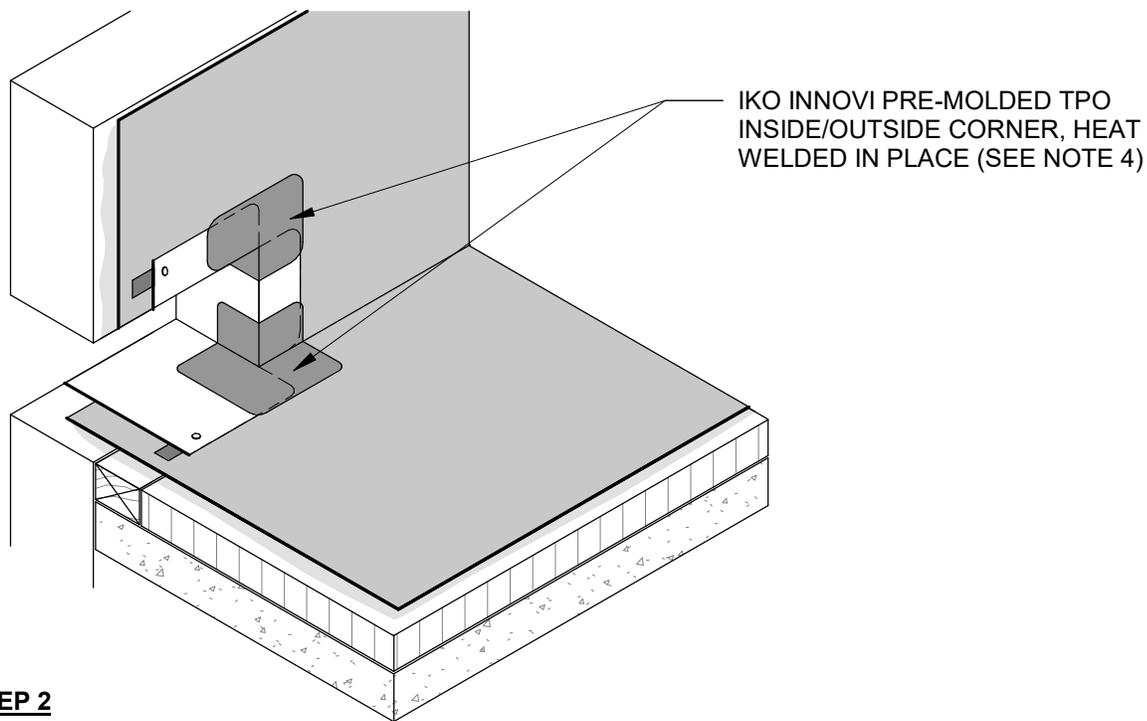


STEP 1

- NOTES:
1. REFER TO IKO.COM/COMM FOR THE MOST UP TO DATE INSTALLATION INFORMATION.
 2. ANY CARPENTRY OR METAL WORK SHOULD BE DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH LOCAL CODE REQUIREMENTS AND/OR PROJECT SPECIFICATIONS. THESE COMPONENTS SHOULD BE REVIEWED AND APPROVED BY A LICENSED DESIGN PROFESSIONAL. IKO ASSUMES NO RESPONSIBILITY FOR THE INSTALLATION OF THE ASSOCIATED COMPONENTS OR DAMAGE TO THE ROOF SYSTEM DUE TO FAULTY INSTALLATION.
 3. STEP #1 – APPLY A CONTINUOUS BEAD OF IKO INNOVISEAL WATER STOP MASTIC BENEATH METAL. CENTERED UNDER FASTENERS. ROUND ALL CORNERS OF METAL SCUPPER AND SECURE SCUPPER FLANGE WITH APPROPRIATE FASTENERS.
 4. STEP #2 – STRIP IN CORNERS OF SCUPPER WITH PRE-MOLDED IKO INNOVIFLASH UNIVERSAL CORNERS. IKO INNOVIFLASH UNSUPPORTED FLASHING MAY BE USED IN LIEU OF PRE-MOLDED INNOVIFLASH UNIVERSAL CORNERS FOR A MAXIMUM WARRANTY OF 15-YEARS.
 5. SCUPPER MUST BE A WELDED METAL SLEEVE ROUND ALL SHEET METAL FLANGE CORNERS.
 6. WOOD NAILER MUST BE INSTALLED TO MEET APPLICABLE BUILDING CODES.
 7. FLANGE OF METAL MUST BE FULLY SUPPORTED BY WOOD AND TERMINATED AT 1/2" (13 MM) FROM EDGE OF WOOD.
 8. REFER TO EXISTING ROOFING MANUFACTURERS' SPECIFICATIONS FOR SURFACE PREPARATION PROCEDURES.



STEP 2

Title: THRU-WALL SCUPPER WITH TPO COATED METAL INSTALLATION STEPS 1 & 2

Detail Number: T-S-3A

Issue Date: 8/01/2025

Maximum Warranty Term: 30-Years

Not to Scale



COMMERCIAL

Specify with Confidence.

