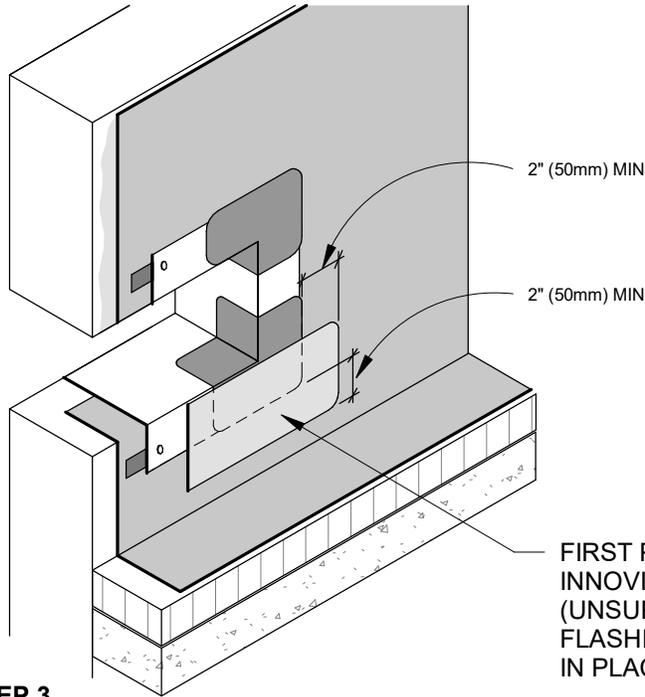


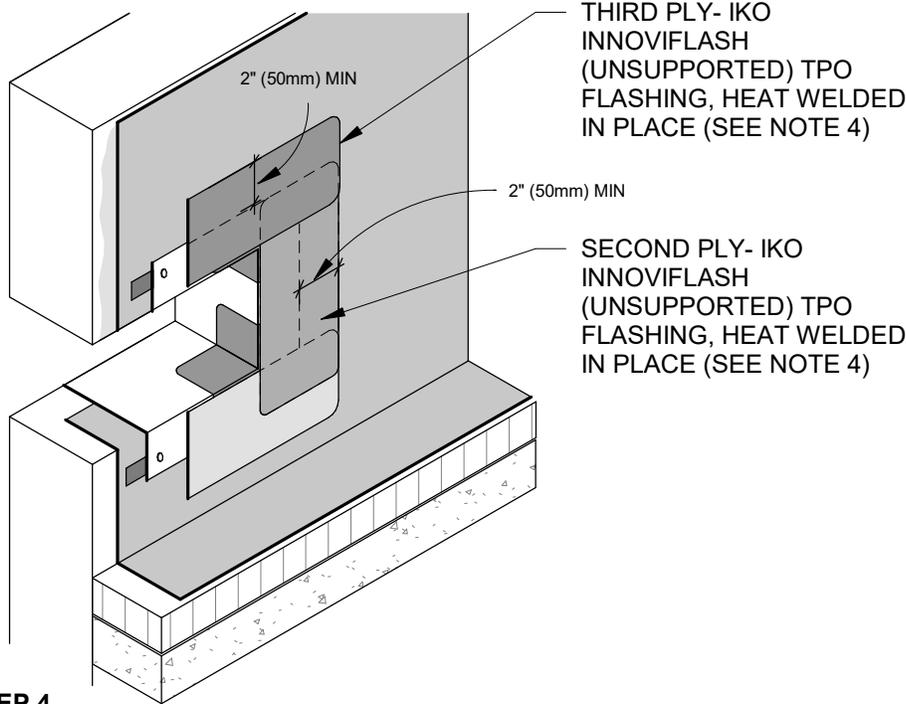
NOTES:

1. REFER TO IKO.COM/COMM FOR THE MOST UP TO DATE INSTALLATION INFORMATION.
2. ANY CARPENTRY OR METAL WORK SHOULD BE DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH LOCAL CODE REQUIREMENTS AND/OR PROJECT SPECIFICATIONS. THESE COMPONENTS SHOULD BE REVIEWED AND APPROVED BY A LICENSED DESIGN PROFESSIONAL. IKO ASSUMES NO RESPONSIBILITY FOR THE INSTALLATION OF THE ASSOCIATED COMPONENTS OR DAMAGE TO THE ROOF SYSTEM DUE TO FAULTY INSTALLATION.
3. STEP #3 – STRIP IN BOTTOM EDGES OF SCUPPER AS INDICATED WITH INNOVIFLASH UNSUPPORTED FLASHING.
4. STEP #4 – STRIP IN TOP AND SIDES EDGES OF SCUPPER AS INDICATED WITH INNOVIFLASH UNSUPPORTED FLASHING.
5. SCUPPER MUST BE A WELDED METAL SLEEVE ROUND ALL SHEET METAL FLANGE CORNERS.



STEP 3

FIRST PLY- IKO INNOVIFLASH (UNSUPPORTED) TPO FLASHING, HEAT WELDED IN PLACE (SEE NOTE 3)



STEP 4

THIRD PLY- IKO INNOVIFLASH (UNSUPPORTED) TPO FLASHING, HEAT WELDED IN PLACE (SEE NOTE 4)

SECOND PLY- IKO INNOVIFLASH (UNSUPPORTED) TPO FLASHING, HEAT WELDED IN PLACE (SEE NOTE 4)

Title: OVERFLOW THRU-WALL SCUPPER WITH TPO COATED METAL INSTALLATION STEPS 3 & 4

Detail Number: T-S-4B

Issue Date: 8/01/2025

Maximum Warranty Term: 30-Years

Not to Scale