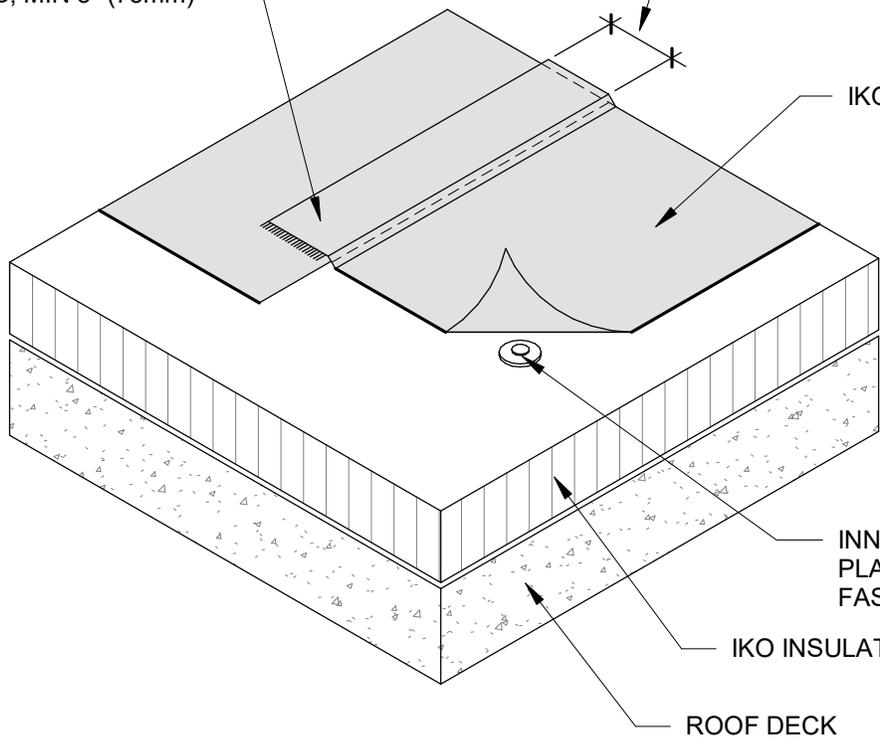


SEAM SIDE LAP REQUIREMENTS:
FIELD SEAMS, MIN 3" (75mm)

HOT AIR WELD REQUIREMENTS:
-ALL SEAMS MADE BY ROBOTIC WELDER MUST BE MIN 1 1/2" (38mm) WIDE
-ALL SEAMS MADE BY HAND WELDER MUST BE MIN 2" (50mm) WIDE
-ALL FIELD SEAMS MUST BE DONE WITH AUTO WELDER



- NOTES:
1. REFER TO IKO.COM/COMM FOR THE MOST UP TO DATE INSTALLATION INFORMATION.
 2. REFER TO DETAIL T-SM-1 FOR SIDE LAP POSITIONING.
 3. HEAD LAPS SEAMS MUST BE A MINIMUM OF 3", REFER TO DETAIL T-SM-5.
 4. WHEN MEMBRANE REINFORCEMENT IS EXPOSED, REFER TO T-SM-9 FOR CUT EDGE SEALANT APPLICATION.

Title: SEAMS- SIDE LAP (INDUCTION WELD SYSTEMS)

Detail Number: T-SM-4

Issue Date: 8/01/2025

Maximum Warranty Term: 30-Years

Not to Scale